

A.T. Facilities List (Ref. AS9100D: 7.1.3 – Infrastructure)

Mach. #	Brand / Model and/or SN		DESCRIPTION		
1	MORI SEIKI VERTICAL MILL S/N:1605	MV40			
2	HAAS S/N: 1137218	VF-4	50" x 20" x 25"	7500 RPM - 40-taper	1 GB Program Memory
3	MORI SEIKI VERTICAL MILL S/N:3418	MV40B	31"x16"x20"	6000 RPM - 40-taper	
4	MORI SEIKI VERTICAL MILL S/N: 370	MV-55	X45.00-Y22.0	3,500 RPM 50 TPAER	FANUC 6M
5	MORI SEIKI HORIZONTAL MILL S/N:291	SH-50 (1 of 3)	X25.00-25.00	12,000 RPM High Speed 40 Taper	FANUC 16M 19" TWIN PALLET FULL 4TH AXIS
6	MORI SEIKI HORIZONTAL MILL S/N: 98	MH-50	X13.0-19.0	4,500 RPM 50 Taper	Fanuc 11M 19" Twin Pallet 1 Deg
7	MORI SEIKI HORIZONTAL MILL S/N: 147	MH-50	X13.0-19.0	6,000 RPM 50 Taper	Fanuc 11M 19" Twin Pallet Full 4th Axis
8	MORI SEIKI HORIZONTAL MILL S/N: 537	SH-50 (2 of 3)	X25.00-25.00	12,000 RPM High Speed 40 Taper	FANUC 16M 19" TWIN PALLET FULL 4th AXIS
9	HAAS S/N: 1144942	VH10/50	120" X 32" X 30"	7500 RPM 50 Taper	1 GB Program Memory
10	HAAS 5th AXIS S/N: 1148265	UMC-750	30"x20"x20"	8100 RPM 40 TAPER	1 GB EXPANDED MEMORY
11	MORI SEIKI HORIZONTAL MILL S/N: 237	SH-50 (3 of 3)	X25.00-25.00	12,000 RPM High Speed 40 Taper	FANUC 16M 19" TWIN PALLET FULL 4th AXIS
12 (NEW 8/2024)	HAAS 5th AXIS HORIZONTAL MILL S/N: 1471209116	UMC-1000	X40" Y25" Z25"	8100RPM SPINDLE	
13	MORI SEIKI VERTICAL MILL S/N:1393	MV-55/50	40"x20"x25"	4,000 RPM 50 Taper	Fanuc
14	MORI SEIKI VERTICAL MILL S/N: 1571	MV-JR (1 of 2)	X21.00-Y16.0	10,000 RPM	Fanuc 10M 12" Rotary Table
15	MORI SEIKI VERTICAL MILL S/N:3298	MV-JR (2 of 2)	X21.00-Y16.0	10,000 RPM	Fanuc 10M 12" Rotary Table
16	MORI SEIKI HORIZONTAL MILL S/N: 220	SH-630	X45.00-Y45.0	12,000 RPM High Speed	Fanuc Twin Pallet Full 4th Axis
17	MORI SEIKI VERTICAL MILL S/N: 623	MV-65 (1 of 2)	X50.00-Y25.0	20,000 RPM High Speed 40 Taper	
18(NEW 8/2024)	HAAS VERTICAL MILL S/N: 1209312	VF-7/50	X84.00" Y32.00" Z30.00"	7500 RPM Spindle	
19	MORI SEIKI S/N:4538	MV-40M	31"x16"x20"	6000RPM	FANUC 10
20	MORI SEIKI LATHERS S/N: 581	SL-15 (1 OF 2)	10" Chuck 12" Swing	3,500 RPM	FANUC 10T
21	MORI SEIKI LATHERS S/N: 1309	SL-25)	10" Chuck 12" Swing	3,500 RPM	FANUC 10T
22	MORI SEIKI S/N: NL201EC0318	NL2000	8" Chuck		MSX-850 Control
23	HASS S/N: 1139556	VF-9/50	84" x 40" x 30"	7500 RPM 50-taper	1 GB Program Memory
24	MORI SEIKI VERTICAL MILL S/N:98	MV-65/50 (2 of 2)	X50.00-Y25.0	20,000 RPM High Speed 40 Taper	
	ACRA TURN		16"-40"	ENGINE LATHE	
	BRIDGEPORT (2)			MILL With Digital Readout	
	BROWN & SHARPE CMM	ONE 7.10.7		CMM	Manf. Date: 2005 s/N 1105-7164

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Mach. #	Brand / Model and/or SN	DESCRIPTION			
	CHEVALIER	FSG-618M	6 X 8	Surface Grinder	
	CLARK Forklift		5,000 lbs.	Forklift (Material handling and storage eq.)	
	COLLINS MICROFLAT	S/N N0237871	48 X 72	SURFACE PLATE	
	CONAIR	45		SHOP PRESS	
	CRAFTSMAN DRILL PRESS		17"		
	DAITO	GA260W	75 1/4" W X 62 1/4" D X 39 3/4" H	Semi-Automatic Band Saw	
	ENERPAC PRESS (For Ref. Only)			Press (Color Yellow)	
	G.P.I. PRESS	8000 CSA S/N 1006		PRESS	
	HARDINGE (for Ref. Only)	CHUCKER		FOR REF. ONLY	
	KAISHAN KRSD-30-115 AIR COMPRESSOR	S/N 407982	AIR COMPRESSOR	BLDG 2	REPLACED INGRESOL RAND COMPRESSOR ON 9/09/22
	KAISHAN KRSB-15-115 AIR COMPRESSOR	S/N 411291	AIR COMPRESSOR	BLDG 1	REPLACED INGERSON RAND COMPRESSOR ON 5/16/23
	LS-400 LATHE	ACRA TURN	16 X 40		
	H40-14 NUGIER PRESS	S/N 6083088		Hand Operated Press	
	RAMCO			Vertical Band Saw	
	ROMERO ABSOLUTE ARM	S/N 7325-5161-UC		Portable CMM	
	Rutland Tool And Supply Co. BAND SAW	26680450 S/N 0845828	Manf. Date 2008	Band Saw	
	SUBURBAN TOOL Comparator Master View	S/N AT-2603		COMPARATOR	
	TOYOTA Forklift		6,000 lbs.	Forklift (Material handling and storage eq.)	
	TOYOTA TRUCK	TACOMA	2008		
	CHEVY TRUCK	SILVERADO	2005		
INSPECTION TOOLS		For a complete list check Calibration e-Log and Gage Inventory Log Book			
SYSTEMS AND SOFTWARE:					
	ROBO CRIB VX500		AUTOMATED TOOL CRIB	IMMEDIATE ACCESS TO COMMONLY USED ENDMILLS AND INSERTS	REPLACED LAST TOOL CRIB ON 1/25/24
	Master CAM X9	Veri Surf X9	Version 0.27.0.142	Used on the Portable CMM	
	Veri Surf Software		Version 2018	Used for Inspection	
	Master CAM X8			Used by programming	
	CATIA V5-V6			Used by programming	
	AT Management and related Software		1) Quick Books; 2) Realtrac; 3) Calibration Recall Software; 4) MS Office 2013 & 2016		
	Hardware and Office		Server; (16) pc stations; Misc. printers and Facsimile; Misc. Desks; File Cabinets		
	Website		http://www.accuratetechnology.net		
STAFF: 45-49 EMPLOYEES					
SHIFTS: 1 ST SHIFT: 6:AM TO 4:30 PM 2 ND SHIFT: 4:30 TO 2:45 AM					